

# Work Order ID 64194

Tuesday, November 30, 2010 10:17:35 AM



Page 1

Item ID: D4272-012  
 Revision ID: PRELIM  
 Item Name: Basket Assembly, Heavy Duty Lid, RH  
 Start Date: 11/30/2010 Start Qty: 1.00  
 Required Date: 12/3/2010 Req'd Qty: 1.00  
 Reference:

Accept



Setup Start



Stop



Cust Item ID:  
 Customer:

PRELIMINARY ISSUE

Run Start



Stop



Approvals: Process Plan: ME Date: 10-11-30 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4272	<u>PA1 A 10.12.01</u>								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

12/12/01 sf

EP 10/12/01 (1)

0.00 - inspect to sign  
 all days by CP.  
 - For eng. testing only.  
8/10/12/01 (1)

**Work Order ID 64194**

Tuesday, November 30, 2010 10:17:35 AM



Page 2

Item ID: D4272-012  
Revision ID: PRELIM  
Item Name: Basket Assembly, Heavy Duty Lid, RH

Accept



Setup Start



Stop



Start Date: 11/30/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/3/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

RPP 64199



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

M. test only Rev B

10.12.03

MK  
10-12-02

POSITIVE RECALL

EFFECTIVE \_\_\_\_\_ AUTH \_\_\_\_\_

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

# Picklist Print

Page 1

Tuesday, November 30, 2010 10:17:34 AM

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Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010


Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-16A  Bolt		Purchased	No			100	Each	76.0000	2	2		12/1/10	SP
---	--	-----------	----	--	--	-----	------	---------	---	---	--	---------	----

Location

Loc Qty

Loc Code

ST352

76

114752

76

2

✓ D3914-041 Manufactured No

 Rev B

Long Basket Lid Assembly (350)

D4273-042 Manufactured No

 2. PB1

Basket Base Assembly, RH

✓ D2530 Manufactured No



Handle Weldment

100 Each 0.0000

B63715 (10)

1

12/1/10

100 Each 0.0000

B64128 (10)

1

12/1/10

100 Each 10.0000

1

12/1/10

Location

Loc Qty

Loc Code

ST506

10

62946

10

1

✓ D2535 Manufactured No



Spring

100 Each 48.0000

2

12/1/10

Location

Loc Qty

Loc Code

ST504

48

58331

48

2

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

Page 2

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Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

100 Each

30.0000

2



Bushing

was not installed  
8/12/06

Location

Loc Qty

Loc Code

ST504

30

62393

30

100 Each

12.0000

2

✓ D2690-6



Lanyard Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST020

12

61382

12

100 Each

760.0000

2

D2931



Bumper

Manufactured No

Location

Loc Qty

Loc Code

ST504

760

46064

760

100 Each

5.0000

1

D3912-041



Eyebolt Receiver Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST096

5

61783

5

Tuesday, November 30, 2010 10:17:34 AM

Shop Packet Print

Page 2

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

D3917-3  
Washer

Manufactured No

100 Each

21.0000



6  
10/12/10

Location

Loc Qty

Loc Code

ST095

20

63672

20

ST096

1

57144

1

D3953-3  
Gas Spring Stud, Lid

Manufactured No

100 Each

3.0000



2  
10/12/10

Location

Loc Qty

Loc Code

ST101

3

63673

3

D3953-7  
Spring Spacer

Manufactured No

100 Each

4.0000



2  
B64257 10/12/10

Location

Loc Qty

Loc Code

ST101

3

63674

3

ST103

1

59438

1

D3953-9  
Gas Spring Washer

Manufactured No

100 Each

4.0000



2  
B64258 10/12/10

Location

Loc Qty

Loc Code

ST101

2

63675

2

ST103

2

60008

2

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH


Start Date: 11/30/2010

Required Date: 12/3/2010


Start Qty: 1.00


Required Qty: 1.00

D3953-17      Manufactured      No      100      Each      18.0000      2            2      10/12/10 *sf*


      Gas Spring Spacer


Location	Loc Qty	Loc Code
ST101	18	
57143	1	
59197	2	
<u>64021</u>	15	

D3953-19      Manufactured      No      100      Each      8.0000      1            1      10/12/10 *sf*


      Gas Spring Bracket


Location	Loc Qty	Loc Code
ST	8	
<u>59213</u>	8	

D3953-21      Manufactured      No      100      Each      16.0000      1            1      10/12/10 *sf*

      Gas Spring Bracket

Location	Loc Qty	Loc Code
ENG	5	
56407	5	
ST102	11	
57145	2	
<u>59214</u>	9	

D3969-3      Manufactured      No      100      Each      5.0000      1            1      10/12/10 *sf*

      Spring (Basket Lid)

Location	Loc Qty	Loc Code
ST	1	
58986	1	
ST272	4	
<u>63657</u>	4	

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

Page 5

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

D4021-5  
Blanking Plate  
Manufactured No

100 Each 1.0000



10/12/10

Location

Loc Qty

Loc Code

ST111

1

60717

1

D4150-041  
Attachment Arm Assembly  
Manufactured No

100 Each 4.0000



10/12/10

Location

Loc Qty

Loc Code

ST123

4

60896

4

D4151-041  
Basket Fwd Hardpoint Assembly, Lower  
Manufactured No

100 Each 2.0000



64214 MF 10-12-01

Location

Loc Qty

Loc Code

ST123

2

60897

2

D4151-043  
Basket Fwd Hardpoint Assembly, Upper  
Manufactured No

100 Each 4.0000



64215 MF 10-12-01

Location

Loc Qty

Loc Code

ST124

4

60898

4

D4282-1  
Wedge  
Manufactured No

100 Each 0.0000



1

Wedge

MF 10-12-01

Tuesday, November 30, 2010 10:17:34 AM

Shop Packet Print

Page 5

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

Page 6

Work Order ID: 64194

Parent Item: D4272-012


Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00


Required Qty: 1.00

AN3-10A Purchased No 100 Each 73.0000 3 3  
  
 Bolt

Location Loc Qty Loc Code

ST351 73  
 115877 29  
 116075 44


3

AN3-11A Purchased No 100 Each 219.0000 2 2  
  
 Bolt

Location Loc Qty Loc Code

ST351 219  
 110865 119  
 115457 100


2

AN3-14A Purchased No 100 Each 92.0000 4 4  
  
 Bolt

Location Loc Qty Loc Code

ST351 92  
 114941 42  
 115108 50

4

AN4-12 Purchased No 100 Each 25.0000 3 3  
  
 Bolt

Location Loc Qty Loc Code

ST357 25  
 114292 2  
 114784 23

3

Tuesday, November 30, 2010 10:17:34 AM

Shop Packet Print

Page 6



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Tuesday, November 30, 2010 10:17:34 AM

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Start Date: 11/30/2010



Required Date: 12/3/2010

Start Qty: 1.00



Required Qty: 1.00

AN4-13A	Purchased	No	100	Each	632.0000	6		6 10/12/1 SP
								
Bolt								



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST357	632	
115159	8	
115936	124	
116191	500	

AN4C15	Purchased	No	100	Each	21.0000	1		1 10/12/1 SP
								
BOLT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST358	21	
113908	1	
114669	20	

AN5-17A	Purchased	No	100	Each	94.0000	4		4 10/12/1 SP
								
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST339	94	
114784	4	
115594	40	
116003	50	

AN310-4	Purchased	No	100	Each	72.0000	3		3 10/12/1 SP
								
NUT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST324	72	
115107	2	
115936	20	
116075	50	

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

Page 8

Work Order ID: 64194

Parent Item: D4272-012


Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

AN310C4 Purchased No 100 Each 30.0000 3  
  
 Nut

Location Loc Qty Loc Code

ST349 30

114306 30

MS20600-AD4W3 Purchased No 100 Each 1,477.000 2



Cherry Rivets

Location Loc Qty Loc Code

ST321 1477

107939 754

111636 723

MS21042L3 Purchased No 100 Each 1,515.000 11



Nut

Location Loc Qty Loc Code

ST300 1515

114784 519

115835 996

MS21042L4 Purchased No 100 Each 5,217.000 6



Nut

Location Loc Qty Loc Code

ST300 5217

1123143 2

115589 615

115621 1100

116188 3500

Tuesday, November 30, 2010 10:17:34 AM

Shop Packet Print

Page 8

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

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Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,325.000

4

4



12/12/10

Nut

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

1299

115156

99

115594

500

116104

200

116105

500

4

MS24665-151

Purchased

No

100

Each

594.0000

4

4



12/12/10

Cotter Pin

Location

Loc Qty

Loc Code

ST309

594

17566

594

4

MS24665-300

Purchased

No

100

Each

44.0000

2

2



12/12/10

Cotter Pin

Location

Loc Qty

Loc Code

ST309

44

105279

2

110123

42

2

# Picklist Print

Page 10

Tuesday, November 30, 2010 10:17:34 AM

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J Purchased No  
WASHER



100 Each 405.0000 2



2  
10/12/10

Location

Loc Qty

Loc Code

ST298

405

115300

19

115470

5

115832

1

115996

180

116025

200

2

NAS1149F0332P Purchased No  
WASHER



100 Each 451.0000 18



18  
10/12/10



Location

Loc Qty

Loc Code

ST275

451

18057

451

18

NAS1149C0432R Purchased No  
Washer



100 Each 330.0000 2



2  
10/12/10

Location

Loc Qty

Loc Code

ST297

330

114292

50

114742

280

2

# Picklist Print

Tuesday, November 30, 2010 10:17:34 AM

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Parent Item: D4272-012



Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

250.0000

18

18



10/12/10

Washer

Location

Loc Qty

Loc Code

ST275

250

112940

92

114405

1

114576

10

114718

2

116169

145

NAS1149C0463R

Purchased

No

100

Each

178.0000

3

18

3



10/12/10

Washer

Location

Loc Qty

Loc Code

ST297

178

112314

8

115358

170

NAS1149F0563P

Purchased

No

100

Each

180.0000

4

3

4



10/12/10

Washer

Location

Loc Qty

Loc Code

ST275

2

108471

2

ST298

178

114576

178

4

# Picklist Print

Page 12

Tuesday, November 30, 2010 10:17:34 AM

Work Order ID: 64194



Parent Item: D4272-012



Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 11/30/2010

Required Date: 12/3/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

100

Each

114.0000

2



WASHER



12/12/10

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

74

112492

11

114265

63

MS17984-C413

Purchased

No

100

Each

5.0000

2



PIN, QUICK RELEASE



2

Location

Loc Qty

Loc Code

ST297

4

114340

4

ST314

1

114523

1

116081

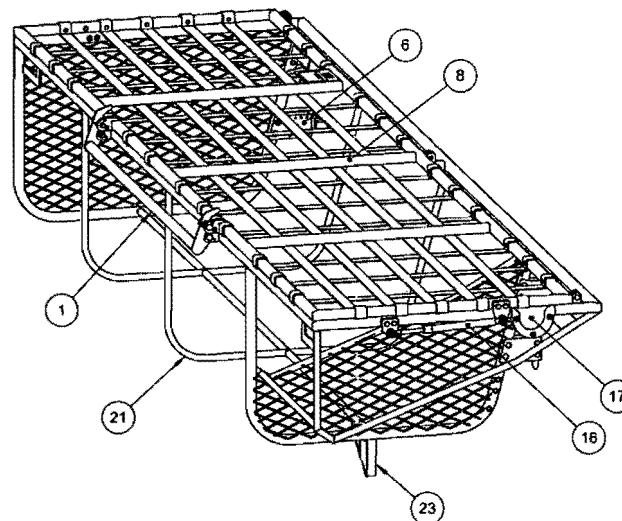
mt 10-12-01

Tuesday, November 30, 2010 10:17:34 AM

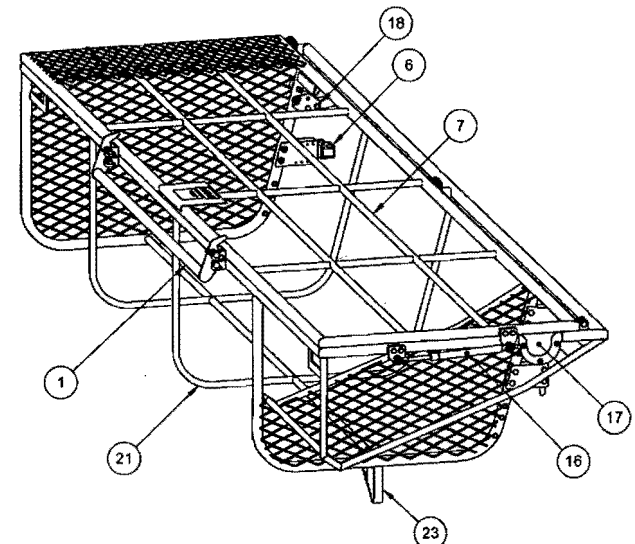
Shop Packet Print

Page 12

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1		1		D4273-041	BASKET BASE ASSY, LH
22			1		D4273-042	BASKET BASE ASSY, RH
23	1	1	1	1	D4282-1	WEDGE
24	3	3	3	3	AN3-10A	BOLT
25	2	2	2	2	AN3-11A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	11	11	11	11	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT. AN960JD8)
44	18	18	18	18	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER



**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)



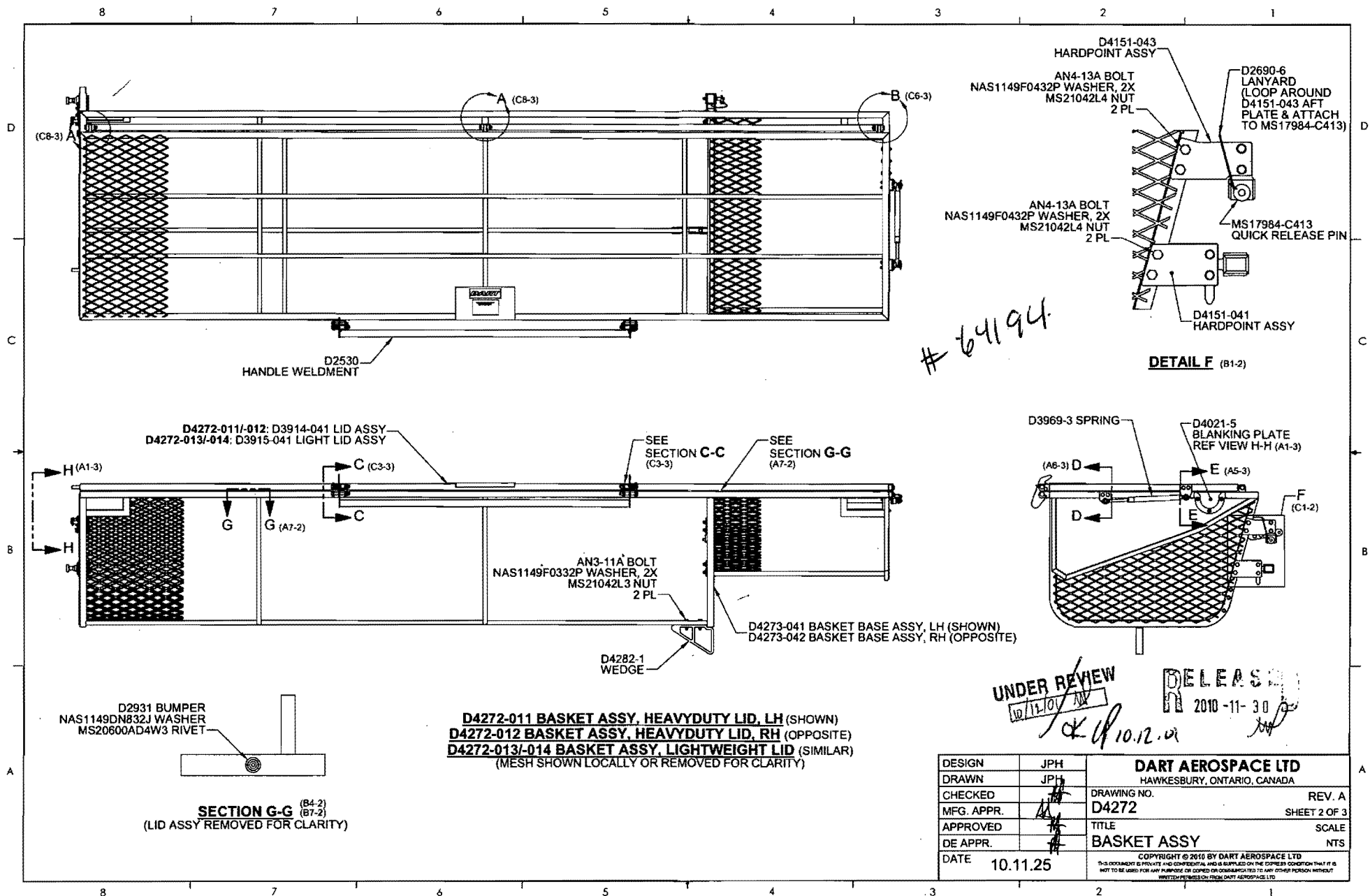
**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW  
 10/12/01

RELEASED  
 2010-11-30

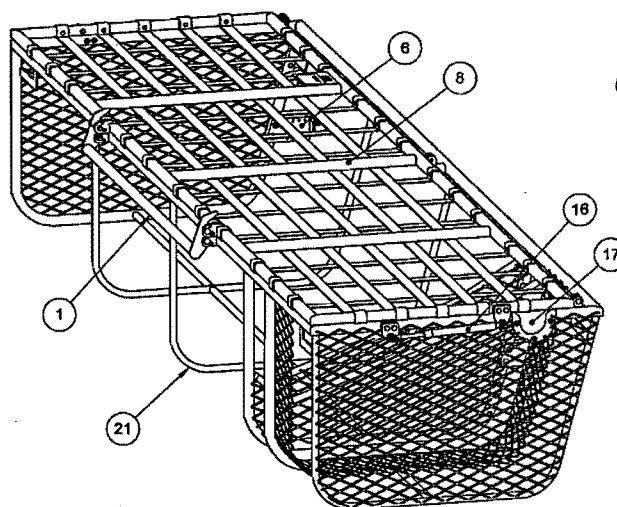
NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: -011/-012: 70 lbs APPROX  
 -013/-014: 55 lbs APPROX

A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4272</b> TITLE <b>BASKET ASSY</b> SCALE <b>NTS</b>	
DRAWN	JPH		
CHECKED	JPH		
MFG. APPR.	JPH		
APPROVED	JPH		
DE APPR.	JPH	REV. A	
DATE	10.11.25	SHEET 1 OF 3	
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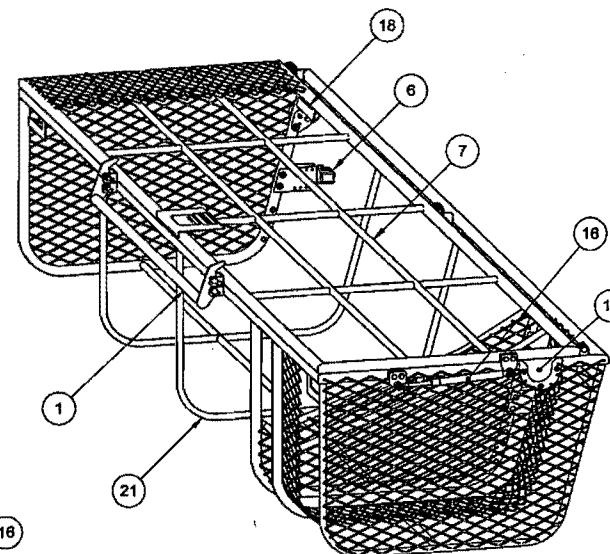




ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2637	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2831	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8	1	1	1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22	1	1	1	1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28	2	2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	4	4	AN5-17A	BOLT
33	2	2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20800AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832	WASHER (ALT: AN860JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432P	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463P	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER



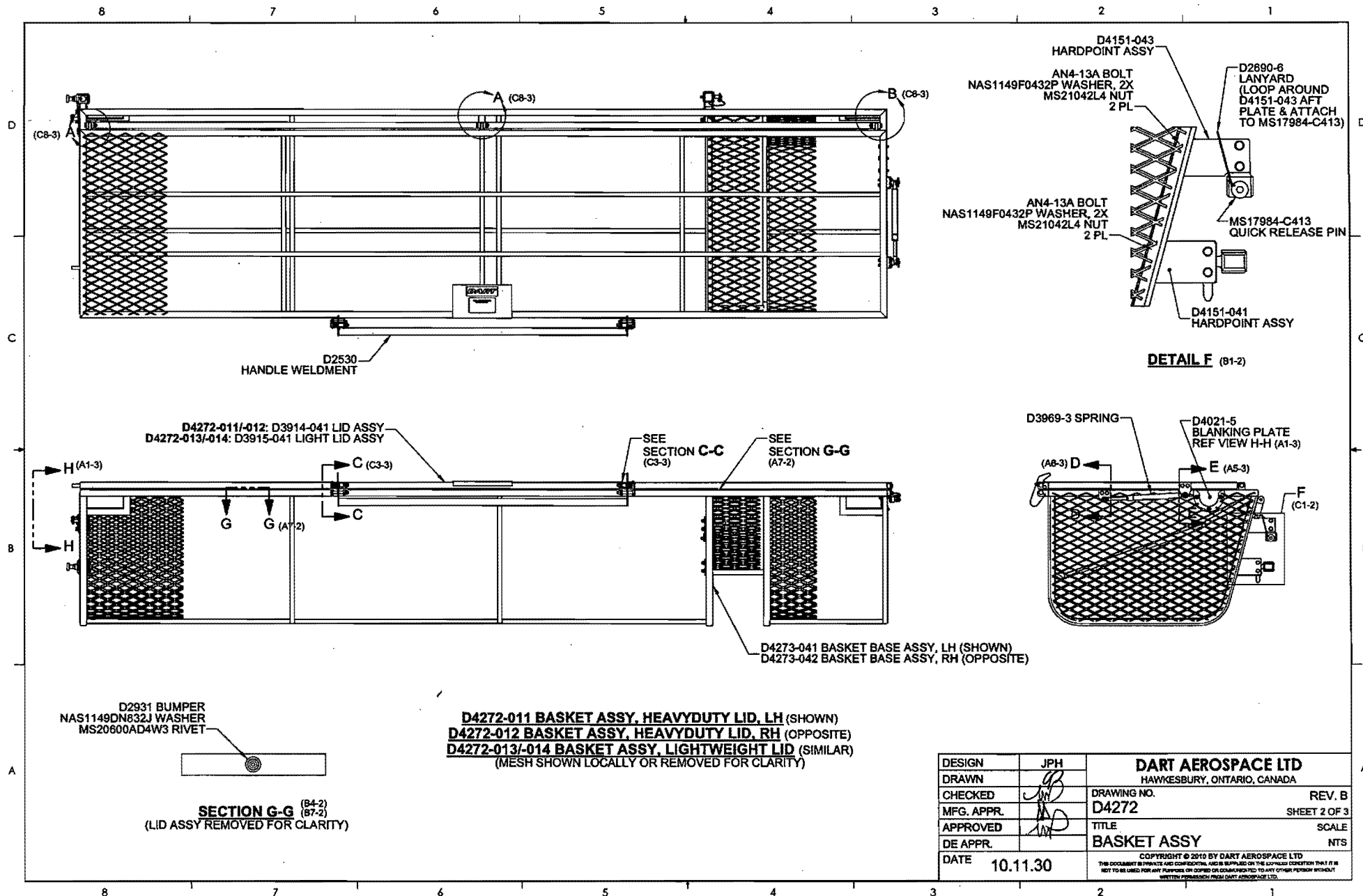
**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
(MESH SHOWN LOCALLY FOR CLARITY)



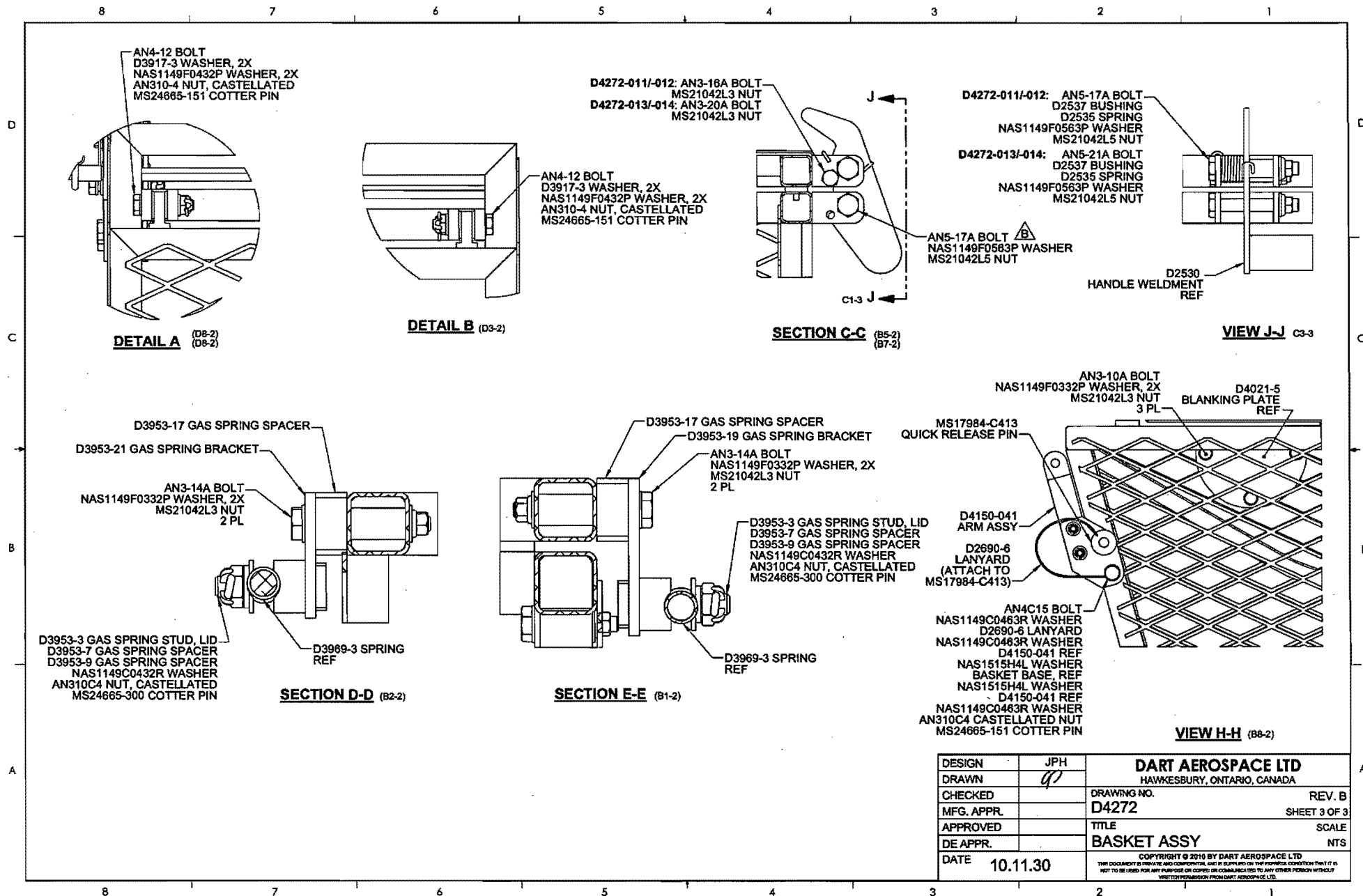
**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX

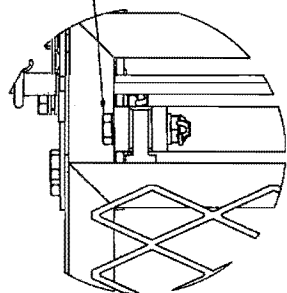
B	RMV ITEM 23,25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.11.30		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4272</b> <b>BASKET ASSY</b> COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



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MFG. APPR.	JPH	D4272	SHEET 2 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	BASKET ASSY	NTS
DATE	10.11.30	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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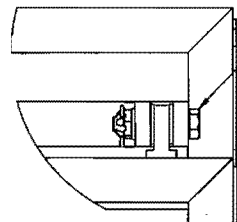


AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



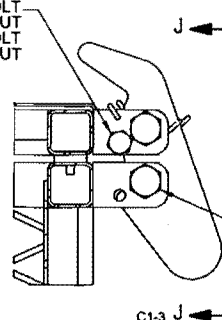
**DETAIL A** (D8-2)  
(D6-2)

D4272-011/-012: AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014: AN3-20A BOLT  
MS21042L3 NUT



**DETAIL B** (D3-2)

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



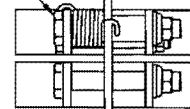
**SECTION C-C** (B5-2)  
(B7-2)

D4272-011/-012: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4272-013/-014: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
D2537 BUSHING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D2530  
HANDLE WELDMENT  
REF

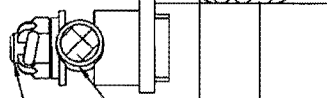
10-12-01  
UNDER REVIEW



**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



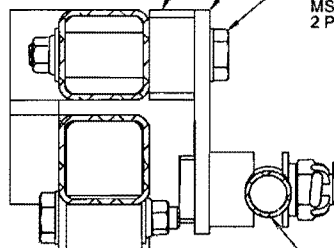
D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** (B2-2)

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** (B1-2)

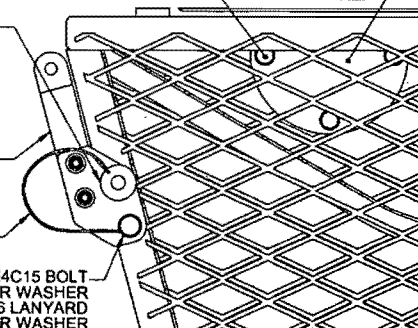
MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY  
D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)

AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF  
NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN

AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL

D4021-5  
BLANKING PLATE  
REF



RELEASED  
2010-11-30

**VIEW H-H** (B8-2)

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DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4272	SHEET 3 OF 3
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